Widening of the Huey P. Long Bridge



2008 LTRC Seminar Series – Bridge Structures



EXISTING





Introduction

- Background
- Final Design Features
 - Main Bridge Substructure
 - Main Bridge Superstructure Truss Widening
 - Railroad Modifications
 - Approaches and Main Bridge Deck Widening
- Project Status
 - Project Timeline
 - Construction Photographs
 - Design Work Completed Letting Pending





Location



Before the Bridge



THE "MASTODON" SOUTHERN PACIFIC RAILWAY BARGE. THE LARGEST OF ITS CLASS IN THE WORLD.



CROSSING MISSISSIPPI RIVER AT AVONDALE, TEN MILES ABOVE NEW ORLEANS, LA.



Construction of The Existing Bridge





Construction of The Existing Bridge





Background – Huey P. Long Bridge

- Combined railroad – highway bridge
 - 2 tracks
 - 4 lanes 9 ft.
 width



Background – Huey P. Long Bridge

- Very heavily built
- Carries largest modern RR load without distress
- Many years of service life remaining



Project Background

- By widening the existing structure rather than constructing a new river crossing:
 - Reduce environmental impact, property takings.
 - Reduce project cost.
 - Reuse existing right-ofway and traffic corridors.
- Final report published April 1988.



Project Background



Project Background

1982	Study of new bridge in corridor; 5 alternates considered. High cost and large amount of ROW; project dropped.
1986	LADOTD authorized M&M to perform conceptual widening study. 3 widening alternates considered.
1990	Geotechnical investigation of soil capacity under cassions.
1992-	Preliminary Design Main Bridge; Fatigue Evaluation.
1996	Line and Grade Study Approaches.
1999-	Environmental Processing
2000	Agency Consensus
2000- 2007	Completion of final design plans; main bridge widening, railroad modifications, and approaches,
2006- Present	Construction main bridge substructure widening, railroad modifications, and main bridge superstructure widening.

Huey P. Long Widening Project



Main Bridge Pier Widening



Main Bridge Pier Widening



Widened Pier



Widened Pier - Design

Load Factor Design

- SLD "typically" used for the design of railroad bridges
- Normally LFD is disadvantageous for railroad live loads
- Large dead loads in this case make LFD more economic

Additional Loading Groups

- Construction loads
- Hurricane wind
- Substructure jacking to shift dead load

Widened Pier - Details

• The upper portion of the pier widening is composed of a steel frame.



- The steel frame significantly reduces the loads on the pier by eliminating concrete and permits the center bearing to be jacked, relieving load from the exterior bearings.
- This is beneficial by reducing load on the end faces of the existing concrete distribution block on top of the existing caisson.

Widened Pier - Details

- The lower portion of the pier widening serves several functions
- The nose areas are columns to support the widening truss support bearings.



 The remainder confines the existing pier concrete and granite masonry blocks which currently has minimal reinforcing.

Existing Pier Conditions

Underwater Acoustic Inspection performed April 2006 by C. H. Fenstermaker & Associates.

Piers I, II, III, & IV examined and found to be in good condition.

The equipment provided detailed information of the existing conditions.

Examination though the use of a diver would be more costly, must be performed in extreme low to no visibility, and is dangerous.

Existing Pier Conditions





Pier I – North Face

Existing Pier Conditions









Pier II – West Nose



Main Bridge Truss Widening



Main Bridge Truss Widening



Cross Sections – Existing Bridge



Widened Main Bridge Features

ullet



- 2 new trusses added, parallel to existing trusses.
- Roadways widened from 18 ft. to 43 ft.
- Currently:

- 2 9 ft. lanes No offset 3 – 11 ft.
- Proposed: lanes
- 8 ft. shoulder 2 ft. offset

Widened Main Bridge - Design

- 3-D analysis used to obtain loads in final structure
- Obtain the coordinates of the influence surface along an influence profile line ("slice") taken through the influence surface
- 12 influence profile lines established for the structure
- Assign loads to influence surface using simple beam distribution
- Is an approximate method, but is simple and slightly conservative





Construction and Erection

Sequence of construction
-Widening Truss
Imbalance
-Widened Floor System



Construction and Erection

Maximum Permitted Imbalance

 2 panel points on one side of truss
 Only 1 location on the structure



Deflection Issues

- Camber of widening truss versus existing truss elevation plus changes due to widening
- Anchor arms erected as cantilever spans
- Main span of the widening truss is erected as a long cantilever span
- After closure main span converted to a short cantilever span supporting a simple span



Deflection Issues

- Top laterals, bottom laterals, sway frames, and portal frames must hinge to permit movement
- Erect rigid part over roadways open to traffic; hinge remaining part.



Maintenance of Traffic Through Construction

- Marine Traffic Maintained

 same vertical and horizontal clearances
- Rail Traffic Maintained
- Vehicular Traffic Maintained

 by use of staged construction

Main Bridge Maintenance of Traffic



STAGE 4

Railroad Modifications - Westbank



Railroad Modifications - Westbank



Huey P. Long Widening Project Westbank Railroad Modifications



Huey P. Long Widening Project Westbank Railroad Modifications



Final Site Conditions
Huey P. Long Widening Project Westbank Railroad Modifications



Huey P. Long Widening Project Westbank Railroad Modifications



Huey P. Long Widening Project Westbank Railroad Modifications



Westbank Sequence of Construction





- 1. Construct foundations for new cross girders
- 2. Install falsework to lift existing girder spans
- 3. Begin 24 hour rail traffic closure
- 4. Lift existing girder spans off steel tower

USO

- Remove upper portion steel tower
- Erect cross girders
- 7. Lower existing girder spans onto new cross girders
- 8. Restore rail traffic
- 9. Remove remaining portion of steel tower

Railroad Modifications - Eastbank



Railroad Modifications - Eastbank



Huey P. Long Widening Project Eastbank Railroad Modifications



Existing Site Conditions

Huey P. Long Widening Project Eastbank Railroad Modifications



Final Site Conditions

Huey P. Long Widening Project Eastbank Railroad Modifications



Eastbank Sequence of Construction





- 1. Construct new concrete straddle bents
- 2. Prepare steel tower and other falsework
- 3. Begin 24 hour rail traffic closure
- 4. Remove girders under one of the tracks
- 5. Erect new girders for one track

- 6. Re-establish track
- 7. Restore rail traffic
- 8. Repeat girder replacement for other track
- 9. Remove steel tower









Main Bridge Deck Widening













Column Type 3: 8' x 12'







STING PIER

C/I PIER ERR_DA











East Bank Approach West Bank Bound



West Bank Approach - West Bank Bound





STAGE_E4 (LOOKING_UPSTATION)

SUGGESTED SEQUENCE OF CONSTRUCTION 1. PROVIDE CROSSFRAMES BETWEEN G3 AND G4 DURING NIGHTTIME RESTRICTION. SUGGESTED SEQUENCE OF CONSTRUCTION 1. PROVIDE CLOSING POUR DURING NIGHTTIME RESTRUCTION

STAGE E4 (LOOKING UPSTATION)

Project Timeline

Project Schedule		2004				2005				2006			2007			2008		2009			2010			2011				2012				2013					
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Approaches & Main Bridge Re-decking																																T					1
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Work Under Construction

- Main Bridge Pier Widening
- Railroad Modifications
- Main Bridge Truss Widening

• <u>Work To Be Let 2008</u>



 West Bank Approach, Main Bridge Deck Widening, East Bank Approach

Project Status

- Letting Date:
 - December 14, 2005
- Notice To Proceed Date:
 - April 10, 2006
- Construction Bid:
 - \$ 98,826,907
- Contractor:
 - Massman Construction Co.









































































































































Project Status

Railroad Modifications

- Letting Date:
 - May 10, 2006
- Notice To Proceed Date:
 - August 28, 2006
- Construction Bid:
 - \$ 13,782,713
- Contractor:
 - Boh Bros. Construction Co.





























Huey P. Long Widening Project Eastbank Railroad Modifications



Huey P. Long Widening Project Eastbank Railroad Modifications




Railroad Modifications - Eastbank



Railroad Modifications - Eastbank



Railroad Modifications - Eastbank



Project Status

Main Bridge Truss Widening

- Letting Date:
 - March 28, 2007
- Notice to Proceed Date:
 November 5, 2007
- Construction Bid:
 - \$ 452,605,568
- Contractor:
 - Massman Construction Co., Traylor Brothers Inc., and IHI, Inc.







Main Bridge Truss Widening



Main Bridge Truss Widening



Project Status

<u>West Bank Approach, Main Bridge Deck</u> <u>Widening, East Bank Approach</u>

- Letting Date:
 - March 19, 2008
- Estimated Construction Cost:
 - \$ 400 to \$ 425 Million

Acknowledgements



Ray Mumphrey

Project Manager, Bridge Engineer Manager

Jan Grenfell

Environmental Representative Hossein Ghara Bridge Engineer Tony Ducote Project Management Administrator

Acknowledgements



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- D.Kelley

Coco Architects (HAER / HABS)

• Wayne L. Coco, AIA

GCR & Associates (Real Estate)

- Gregory Rigamer
- Mona Nosari

Riverlands Surveying

• Stephen Flynn

Design Team – M & M



- W. B. Conway
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Bridge Structures



